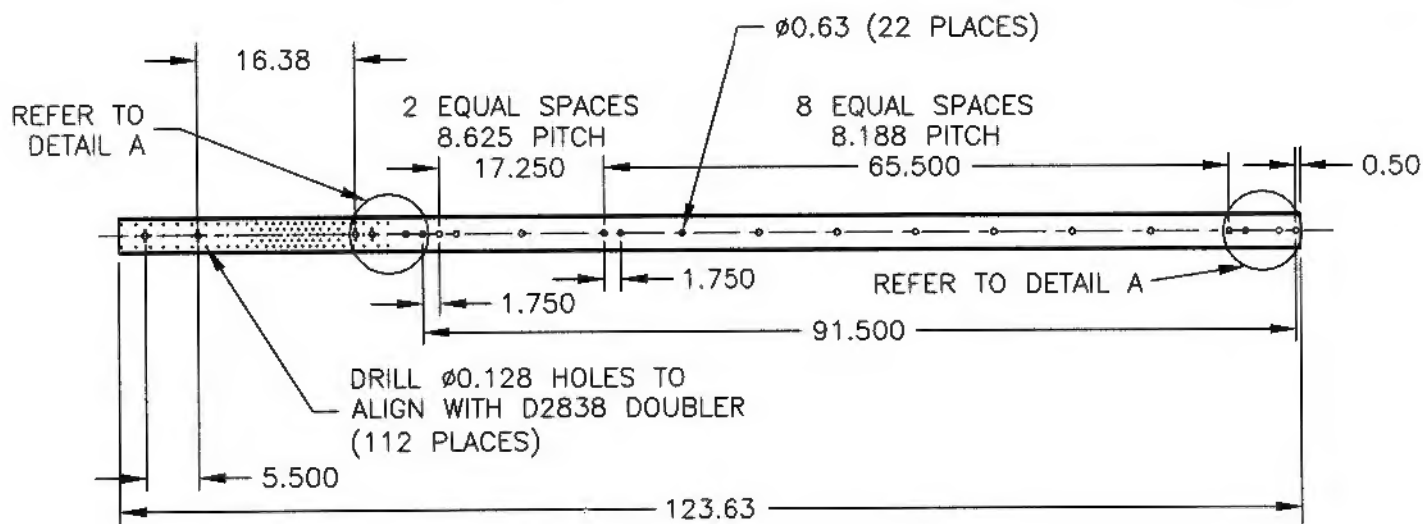




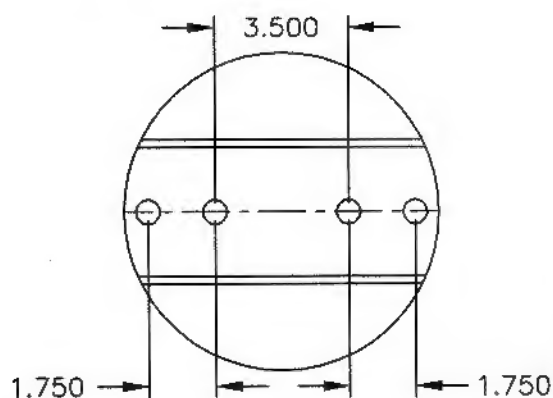
DESIGN DA	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED DA	APPROVED <i>KE</i>	DRAWING NO. D2715	REV. B SHEET 1 OF 1
DATE 98.09.30		TITLE FLOAT SKIDTUBE WEB	SCALE 1:20
A	98.01.14	NEW ISSUE	
B	98.09.30	REPLACE D2719 ANGLES WITH D2838 DOUBLERS	



MAKE FROM EXTRUSION D2500-3
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED

D2715-1

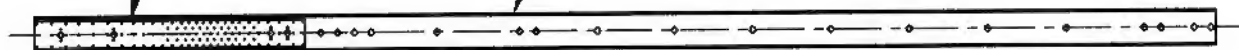
RELEASED
98/12/15 DS



DETAIL A
SCALE 1:5

INSTALL D2838 DOUBLERS (2)
WITH MS20470AD4-8 RIVETS (112)
AFTER FINISH

D2715-1 WEB (1)



D2715-041 ASSEMBLY